Quality Control

Work Order August 19, 2010 9:		48	<i>7.</i>								Page 1
	3759-1			Accept				s s	Setup Sta	rt	
Revision ID: Item Name: Bu	ushing								Sto		
Start Date: 8/ Required Date: 8/		Start Qty: 42.00 Req'd Qty: 42.00	(100))) 0(0)	1191 (80)	Cust Item I Customer:	D:		*			
Reference: Approvals: P	Process Plan:	: CZ	Date: 10/8/	19 Tooling:		ate:	-	I	Run Sta		
Ç	QC:		Date:	SPC (Y/N):	Da	ate:			Sto	pp	
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revisi	ion Nbr									
D3759	Rev A										
100 Hardinge	F	Hardinge CNC LATHI Mem o	E SMALL	0.00				42	\$	/	
Hardinge CNC Lathe S	mall		CNC LATHE SMALL□	Turn per Folio FA727 and D							
110 	(QC2- Inspect parts off	machine FAI/FAIB	0.00		,		42	_\$		
Quality Control		Memo		5/ 10/02	5/19						
120	(QC8- Inspect parts - se	econd check	0.00	210/08/19			4-	2 <i>p</i>		
QC		Memo		0.00	-10/08/10/						

Dart Aerospace Ltd

W/O:	-		WC	RK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	lo DQA :	Date: _	1
		esolution:						
NCR:		\	WORK ORDI	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval	Approval
DAIL	SILF	Section A	Initial Action Descri Chief Eng Chief Eng		Sign & Date	Section C	Chief Eng	QC Inspector
				•				

NOTE: Date & initial all entries

Work Order ID 61348

Page 2

August 19, 2010 9:19:53 AM

Item ID:

D3759-1

Revision ID:

Item Name: Bushing

Start Date:

8/19/10

Start Qty: 42.00



Accept



Setup Start

Stop



Required Date: 8/25/10

Req'd Qty: 42.00

Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

Date: _____

Tooling: Date:

SPC (Y/N):

Set Up/

Run Hours

Date: _____

Date:

Tool # Plan

Code

Start Stop



Sequence ID/

Work Center ID

130

Packaging Packaging

Operation Description

Identify as per dwg & Stock Location: Dasket

0.00

0.00

*****STOCK IN BASKET CELL*****

Run

Accept

Qty



Reject Insp.

Number Stamp

10 10 10 RIG

Reject

Qty

140

Quality Control

QC21- Final Inspection - Work Order Release 0.00

Memo

Memo

0.00

10 08/23 CZ1018119

Dart Aerospace Ltd

W/O:			WO	RK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHAN	GE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							Frod Migr	
							:	
!								
						;	,	
							<u> </u>	
Part No:		PAR #:	Fault Categ	ory:	_ NCR: Yes	No DQA:	Date: _	
	Re	esolution:	Disposition	:	_ QA: N/C Cld	sed:	Date:	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)		
DATE	STEP	Description of NC		Corrective Action Section		Verification		Approval
	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
	l				į			

NOTE: Date & initial all entries

Picklist Print

August 19, 2010 9:19:53 AM

Work Order ID: 61348

D3759-1 Parent Item:

Parent Item Name: Bushing



Start Date: 8/19/10

Required Date: 8/25/10

Page 1

Start Qty: 42.00

Required Qty: 42.00

Comments:

IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	55.1400	0.0625	2.763158			

304 ROUND BAR 0.375

Location	Loc Oty	Loc Code
MAT	49.8	
111323	0	
114467	5.1	
114676	1.1	
115180	3.2	
115334	40.4	
MAT029	5.34	
113325	3.85	
114356	1.49	

Dart Aerospace Ltd

W/O:			WO	RK ORDER CHANG	SES					
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	ory:	NCR	: Yes 1	10 DQ	A:	Date: _	
	Res	olution:	Disposition	:	QA:	N/C Clo	sed:		Date: _	
NCR:		,	WORK ORDE	R NON-CONFORM	ANCE	(NCR)		•		
DATE	STEP	Description of NC			Section B			cation	Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		Date	Section C		Chief Eng	QC Inspector
						•				

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	6/348
Description: Bushing	Part Number:	D3759-1
Inspection Dwg: D3759 Rev: A		Page 1 of 1

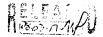
FIRST ARTICLE INSPECTION CHECKLIST

	FIRST	ARTICLE IN	SPECIE	ON CHE	CKLIST		
	x	First Artic	le	Proto	type		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Com	nments
Ø0.375	+0.000/-0.020	d.375			dela	12	~9
Ø0.257	+0.005/-0.001	0.259				($\mathcal{T}_{\mathcal{I}}$
0.750	+/-0.010	-755	/		\		
						-	
					<u></u>		
Measured by:	1	Audited by:	any		Prototype A	pproval:	N/A
	8/08/19	Date:	10/08	1/10		Date:	N/A
Rev Date	Change				Revi	sed by	Approved
A 08.04.21	New Issue				KJ/D		7

D3759-1 BUSHING

SHOP COLY RETURN TO **ENGINEERING** UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. 61348

021012/19



NOTES:
1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR) (REF. DART SPEC M304TR)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

8

NEW ISSUE 08.03.03 Α AJS REV. DESCRIPTION BY DATE DESIGN **DART AEROSPACE LTD** A35 DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D3759 MFG. APPR. SHEET 1 OF 2 APPROVED TITLE SCALE **BUSHING** DE APPR. NTS COPYRIGHT © 2008 BY DART AEROSPACE LTD
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